

# NuVo<sup>®</sup> Cupstock

Choose your differentiation and optimize your sustainability

Premium performance cupstock with Post-Consumer Recycled Fiber (PCR)

Balanced cupstock design for a Circular Economy

Our advanced multi-ply fiber blending technology is engineered to optimize strength and stretch, delivering consistent forming performance and a reliably smooth print surface even for the most demanding design applications. Backed by over 60 years of experience in food-grade paperboard, we've built a strong reputation for innovation, precision, and cleanliness in every roll.

# **Hot Uncoated Cupstock with PCR Fiber**

English	Units	13.5-168	14-154	15-160	16.5-175	17.5-185	18.0-201
Caliper (nominal)	mils	13.5	14	15	16.5	17.5	18.0
Basis Weight (nominal)	lbs/3msf	153	154	160	175	185	201
Brightness	GE	80	80	80	80	80	80
b* Color	Spectro	1.8	1.8	1.8	1.8	1.8	1.8
Smoothness (printed side)	Sheffield	190	200	205	220	225	230
Plybond	lbs/in²	58	58	56	55	54	54
Stiffness - MD	Taber g-cm	120	140	165	206	245	275
Stiffness - CD	Taber g-cm	53	60	70	88	110	120
Stretch - MD	%	2.0	2.0	2.0	2.0	2.0	2.0
Stretch - CD	%	5.5	5.5	5.5	5.5	5.5	5.5
Metric	Units	317-225	356-251	381-260	419-285	445-301	457-327
Thickness	microns	317	317	317	419	445	457
Basis Weight	g/sq.m	225	225	225	285	301	327
Plybond	kPa	379	379	379	379	372	372
Stiffness - MD	mN	183	183	183	404	480	539
Stiffness - CD	mN	81	81	81	172	216	235

## Hot Clay Coated Cupstock with PCR Fiber

English	Units	15-170	16-180	17-189	18.0-201
Caliper (nominal)	mils	15	16	17.5	18
Basis Weight (nominal)	lbs/3msf	170	180	185	201
Brightness	GE	83	83	83	83
b* Color	Spectro	2.3	2.3	2.3	2.3
Smoothness (printed side)	Sheffield	60	70	80	90
Plybond	lbs/in²	60	55	55	55
Stiffness - MD	Taber g-cm	170	195	225	255
Stiffness - CD	Taber g-cm	75	85	95	115
Stretch - MD	%	2.0	2.0	2.0	2.0
Stretch - CD	%	5.5	5.5	5.5	5.5
Metric	Units	381-277	406-293	432-308	457-327
Thickness	microns	381	406	432	457
Basis Weight	g/sq.m	277	293	308	327
Plybond	kPa	414	379	379	379
Stiffness - MD	mN	345	396	457	518
Stiffness - CD	mN	152	173	193	233

## **Product Uses:**

- Hot food containers
- Hot drink cups
- Dry foods such as cereal
- Non-microwavable noodles and instant soup







# CUPSTOCK THAT MEETS THE NEXT GENERATION VALUES



- Differentiation, sustainability and quality
- Material choice and brand customization
- Products designed for a circular economy

# **Selected Standards & Certifications**

## Fiber Procurement & Chain-of-Custody

- FSC® Controlled Wood COC Certifications: SA-CW-012976 FSC® Chain of Custody Certifications: SA-COC-012976 FSC® certified paperboard available by request only
- SFI® fiber sourcing, chain of custody, and product labeling certification: NSF-SFI-COC-C0035688
- PEFC<sup>™</sup> chain of custody: NSF-PEFC-COC-0035688
   PEFC<sup>™</sup> certified paperboard available by request only





SUSTAINABLE

#### **Food Contact**

- USFDA 21 CFR 176.170 Contact with aqueous and fatty foods
- USFDA 21 CFR 176.180 Contact with dry food & food types III, IV-A,V,VII-A,VIII & IX
- USFDA 21 CFR176.260 Use of reclaimed fiber from manufacturer process
- USFDA 21 CFR 109.30a(9) PCB content limits to 10 parts per million (ppm)

## **Health & Safety**

- U.S. California Proposition 65 compliant
- CONEG model heavy metal and EC/94/62 article II compliant
- Elemental Chlorine Free (ECF) bleached fiber
- RoHS3 (Restriction of Hazardous Substances) compliant
- Canadian Environmental Protection Act, 1999 compliant
- European Chemicals Agency (ECHA) Substances of Very High Concern (SVHC) compliant

#### Manufacturing

ISO 9001: 2015 certification numbers: QSR-249 (Lewiston); QSR-2006 (Augusta) TCB Audit Services C21082a certification (Cypress Bend)

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The product values fall within standard mill tolerances and are subject to change without notice.

Basis weight may vary by production run.

Average b\* value data is presented for relative paperboard shade comparisons, not as product specifications.

Not all calipers are produced at all mills.



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